

## **Forklift Attachment**

Forklift Attachments Saskatchewan - Without forklift attachments, many jobs would be difficult, if not impossible. There are numerous forklift attachments that make jobs faster and safer to complete. Besides regular forklift training, operators also need to undergo proper training for every attachment they will be using. There are many non-hydraulic attachments and hydraulic attachments available for forklift attachments. They provide many benefits including decreasing fuel consumption, time, man-power, damage to stock and employee accidents. Equipment Considerations Forklift attachments can replace existing attachments or may be added to a machine that doesn't already have one. Several equipment-related factors must be considered before any forklift attachment is replaced or added. These considerations include: 1. The forklift type; 2. The forklift's capacity; 3. The carriage type; and 4. The number of hydraulic functions. Failure to properly consider these factors will increase the safety risk associated with operation of a forklift and its attachments and increase the risk for damage to the forklift, the attachment and surrounding area, including stock. Extra safety factors must be considered which will be discussed in more detail. Forklift Rating and Re-Rating Forklifts are given lift capacity ratings by the manufacturer which will need to be adjusted if adding or changing a forklift attachment. There are calculators available online from forklift attachment manufacturers to estimate each attachments particular lifting capacity. It is important to note that only the forklift manufacturer can provide accurate lifting capacities. Prior to installing any attachment, it is important to contact the local authorized dealer of the forklift brand being used and request that they re-rate the forklift in accordance with the attachment being considered for use. There will be a new specification plate that is factory authorized once the forklift manufacturer has re-rated the machine. This new specification plate will replace the original plate and should be installed showing the new rating for the forklift. Equipment Upgrades Forklift attachments rely on the machine's hydraulic function and are made up of a forklift valve that has a lever situated close to the operator. This creates two passages of pressurized hydraulic oil for powering the attachment features. While not all forklift attachments are hydraulic, hydraulic attachments often include more features than the forklift has valves. In this circumstance, it is common to add one or more valves as needed. There are several methods of adding a valve. The manufacturers of forklifts create accessories to simplify hose and valve routing. However, the parts and labor to install these can be so expensive as to make this option impractical. Alternative methods include adding a solenoid valve in conjunction with a hose or cable reel that diverts oil flow from an existing function. The main issue is that the cable reels and hose may block the view of the operator and these items can be damaged. Special hoses and a solenoid valve kit an be used to create an electrical conduit out of the reinforced braid. Since these hoses replace existing forklift hoses, they remain safe from external damage while maintaining clear vision for the operator. Safety Considerations Proper training must be obtained prior to fitting any forklift attachment. Operators need to be competent with removing, operating and fitting the attachment before using it. There are 2 vital safety factors to think about before operating any type of forklift attachment. Firstly, it is important to note that any kind of forklift attachment will reduce the machine's nominal load rating. Forks and a stock fork carriage compute the nominal load rating; although, the precise load rating may be much lower. Secondly, the forklift's center of gravity will be affected when any forklift attachment is added. Obviously, the stability of the forklift is reduced. Since the attachment's weight is prominent in front of the fulcrum point on the forklift, the operator needs to drive the machine as though it is partially loaded even before it is carrying a load. Thus, when using any attachment, an operator should travel at a slow speed and make turns slowly and gently. Check the forklift's capacity to ensure that every attachment is listed on the data plate. Specific safety checks must be made prior to using each forklift attachment. The attachment must be: 1. Appropriate for the specific forklift being used; 2. Appropriate for the specific load; 3. Attached correctly; 4. Properly locked; and 5. Permitted on the forklift's data plate. List of Common

Forklift Attachments A list of the most common attachments and their general uses are set out below. There are many more attachments available than are listed here but this will cover the most widely-used. The variety of attachments can drastically increase efficiency for many jobs. SIDESHIFTER: The operator can manipulate the forks laterally with a sideshifter. This allows for easier load placement without having to move the entire forklift. FORK POSITIONERS: Moves the forks together or apart in relation to one another to adjust for various load types. DIMENSIONING DEVICES: Dimensioning devices offer cargo dimensions to create more warehouse efficiency and better truck and trailer space. This is commonly used with billing systems that record volume. ROTATOR: Assists in righting skids that have tilted, handling custom load requirements and quick unloading. There is a rotator feature on numerous attachments. ROLL AND BARREL CLAMP: The roll and barrel clamp allows the forklift to grasp rounded loads including barrels. It is outfitted with different pressure settings to facilitate fragile options and often has a rotate function to simplify horizontal and vertical positioning. CARTON AND MULTIPURPOSE CLAMP: Allows for grasping a load with a more squared shape, often with pressure settings. Products like cartons, boxes and bales can be moved with this type of attachment. POLE ATTACHMENTS: Pole attachments are placed where the forks would normally be and are used for transporting carpet and rolled up linoleum. SLIP SHEETER OR PUSH-PULL: Allows operator to transport slip sheets by clamping onto slip sheets, as opposed to pallets, and either pulling the slip sheet onto wide and thin metal forks for loading or pushing the slip sheet to unload. Some variations of the attachment are Save, where the slip sheet is removed for reuse, or Standard. DRUM HANDLER: The drum handler is specifically designed to transport drums. It might feature arms to hold the drum or be a spring-loaded model to grip the top lid. DRUM AND STORAGE BIN TIPPER: The drum and storage bin tipper is designed for easier transport of liquid items or loose materials into bigger containers. MAN BASKET: The man basket is a lift platform to allow workers to complete jobs with brackets and railings and safety harnesses. TELESCOPIC FORKS: The telescopic forks are used in locations with a two pallet stacking design were one shelf is placed right behind another with no aisle between them. SCALES: Scales allow forklift operators to weigh their pallets during transport. This increases efficiency by providing simultaneous data and not making the operator travel back and forth to scales. This attachment can be used for operators who bill by weight in legal-for-trade applications. SINGLE-DOUBLE FORKS: Allow movement of a single pallet or platform or two pallets side by side. With the correct attachment/s a single forklift can be used for multiple specialist materials handling tasks alongside normal lifting tasks, thus reducing the need for owning a specialist unit alongside a normal unit and the larger running and maintenance costs associated with multiple units. SNOW PLOW: Snow plows are used to remove snow and redistribute it; however, this attachment can be used with other loose kinds of material. SKIPS: Allows safe and speedy removal of waste to the appropriate skip or waste compactor. Skips are available in a roll-forward type and a bottom-emptying type. BOOMS AND JIBS: Jibs and boom offer extended forklift reach for transporting loads that are stacked deep or high or that are suspended. There are reach-over, low profile, precision lifting and extendable length options.